

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

Claims 1-2 (cancelled)

Claim 3 (new): A speaker comprising a waterproof vibration plate that is obtained by forming a water repellent layer containing wax on a surface of paper pulp by the use of a wax-based emulsion in a suspension of the paper pulp, then forming a binder layer containing rosin or alkyl ketene dimmer on a surface of the water repellent layer by the use of a rosin sizing agent or an alkyl ketene dimmer sizing agent in the suspension, then forming an oil repellent layer containing a fluorinated resin on a surface of the binder layer by the use of a fluorine-based resin emulsion in the suspension, then forming the paper pulp into paper, and then heating and drying the same.

Claim 4 (new): A method of manufacturing a waterproof vibration plate, comprising the steps of forming a water repellent layer containing wax on a surface of paper pulp by the use of a wax-based emulsion in a suspension of the paper pulp, then forming a binder layer containing rosin or alkyl ketene dimmer on a surface of the water repellent layer by the use of a rosin sizing agent or an alkyl ketene dimmer sizing agent in the suspension, then forming an oil repellent layer containing a fluorinated resin on a surface of the binder layer by the use of a fluorine-based resin emulsion in the suspension, then forming the paper pulp into paper, and then heating and drying the same.

Claim 5 (new): A waterproof vibration plate for speaker, manufactured by a process comprising the steps of forming a water repellent layer containing wax on a surface of paper pulp by the use of a wax-based emulsion in a suspension of the paper pulp, then forming a binder layer containing rosin or alkyl ketene dimmer on a surface of the water repellent layer by the use of a rosin sizing agent or an alkyl ketene dimmer sizing agent in the suspension, then forming an oil repellent layer containing a fluorinated resin on a surface of the binder layer by the use of a fluorine-based resin emulsion in the suspension, then forming the paper pulp into paper, and then heating and drying the same.